## **AMENDMENTS TO THE CLAIMS**

Claim 1. (Currently Amended) A method of sticking a polarizer to a substrate, comprising:

moving a substrate in one direction along a conveyance line from an input side to an output side,

peeling a separate sheet from a polarizer to expose an adhesive layer,

tilting a mounting surface of said polarizer from a horizontal position to form a gap between said polarizer and said substrate; and

at a location after the gap in the movement direction of said substrate, sticking the polarizer to said substrate, and

tilting a mounting surface for the polarizer from a horizontal position parallel with the movement direction of said substrate during the sticking process.

Claim 2. (Cancelled)

Claim 3. (Previously Presented) The method of sticking a polarizer to a substrate according to claim 1, further comprising:

holding an end portion of the polarizer at the time of the sticking operation.

Claim 4. (Currently Amended) An apparatus for sticking a polarizer to a substrate, comprising:

a conveyance line for moving a substrate in one direction from an input side to an output

side;

a polarizer sticking unit for holding a polarizer;

a peel unit for peeling a separate sheet which is preliminarily adhered on a surface of said

polarizer,

said polarizer sticking unit has a sticking roller for pressing said polarizer against the

substrate in a sticking position which is positioned along said conveyance line to thereby stick

said polarizer onto the substrate, and

a holder for holding an a trailing end portion of the polarizer along said conveyance line,

said holder being movable to follow the movement of said polarizer.

Claim 5. (Cancelled)

Claim 6. (Previously Presented) The apparatus for sticking a polarizer to a substrate

according to claim 4, wherein said polarizer sticking unit has a mounting surface and a tilting

mechanism for tilting the mounting surface at the time of sticking the polarizer to said substrate.

Claim 7. (Previously Presented) The apparatus for sticking a polarizer to a substrate

according to claim 4, wherein said sticking roller is rotatably supported by a roller supporting

member, and the roller supporting member is supported in an elevation box, further including a

driver for elevating said elevation box and via a cushioning material associated with said driver.

Application No. 10/828,305 Amendment dated April 28, 2006 After Final Office Action of March 13, 2006

Claim 8. (Previously Presented) The apparatus for sticking a polarizer to a substrate according to claim 4, further comprising a press roller mechanism for sandwiching said substrate in cooperation with said sticking roller, wherein said press roller is provided in a position opposite to said sticking roller.

Docket No.: 4794-0101P